

Installation Manual



A Brighter Future...

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Technical Support
1-800-975-6180 ext 2

Electrical Requirements

Malibu 110/120volt 15amp Dedicated Circuit/Outlet

NEMA Straight 5-15P/ NEMA 5-15R



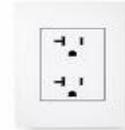
Newport 110/120volt 20amp Dedicated Circuit/Outlet

NEMA Straight 5-20P/ NEMA 5-20R



Del Mar 110/120volt 20amp Dedicated Circuit/Outlet

NEMA Straight 5-20P/ NEMA 5-20R



Hollywood 220/240volt 20amp Dedicated Circuit/Outlet

NEMA Straight 6-20P/ NEMA 6-20R



Malibu Plug



Newport Plug



Del Mar Plug



Hollywood Plug



Dedicated requires that no other appliance should share outlet/circuit with sauna. Failure to comply with this requirement may cause electrical interruption and diminished sauna performance. It is recommended that a qualified electrician install your dedicated electrical wiring for proper sauna function and to avoid any potential electrical hazards. Please make sure sauna is properly grounded. Serious injury may result if proper electrical requirements are not met. **Sauna must be shut down for at least 30 minutes after 1 1/2 hour of use.** Please follow all instructions carefully. Please make sure to select a location that is a flat surface. Please keep sauna away from any potential hazards including any water source. Please select a dry suitable location for sauna installation. Do not expose the heater elements to any water source as it may cause electrical shock. Please read the following instructions carefully. If you should have any questions, please do not hesitate to contact us direct at 1-800-975-6180 ext 2 or service@westcoastsaunas.com. We would like to thank you for your purchase and wish you a great sauna experience.

Installation

Please read the following directions carefully. There are 2 sets of instructions **A and B**. First you will find instructions for the Quadrate Style **A** (Malibu/Delmar/Hollywood) then the Corner Style **B** (Newport) page 8. The installation of the sauna requires a minimum of 2 people and a minimum of 2 hours. You should not try to install the sauna on your own as damage will easily occur.

CAUTION:

- 1) **No plumbing or plumbing fixtures should be placed in the sauna.**
- 2) **Keep all liquids away from the heating panels**
- 3) **Install sauna on a completely level surface.**
- 4) **Install sauna in an area that is dry and protected from the weather. Sauna is for in home use only**
- 5) **Flammable objects and Corrosive chemical substances should be kept far away from the sauna.**

A. Quadrate Style

(Malibu/Del Mar/ Hollywood): **Your infrared Sauna will come packaged in 3 boxes. They will be labeled A, B, C. Please make sure that you open the boxes face up. Writing on box should be face up. Please be very careful when opening boxes, due to fragile parts and glass.**

Floor panel

Place the floor panel flat on the floor, making sure that the front label is indeed at the front. (Floor heater should be nearest to you)



Rear Panel

Please locate the rear panel and slide the brackets into each other. The bottom brackets on the rear panel should slide in and connect with the brackets of the floor panel. At this point someone should be holding up the rear panel until another the next connection is made.



Front Panel

The front of the door and larger control panel should be facing the outside of the sauna. The bottom brackets on the front panel should slide in and connect with the floor panel. At this point someone should be holding up both sides by standing in between both panels.



Left Side Panel

Locate left side panel. Attach it to both the front and back panels. Use the screws provided to semi-tighten. Please note that sauna panels may have to be manually adjusted up or down in order for the screws to properly fit.



Right Side Panel

Locate right side panel. Attach it to both the front and back panels. Use the screws provided to semi-tighten. Please note that sauna panels may have to be manually adjusted up or down in order for the screws to properly fit.



When all 4 panels are in place tighten all screws to fully secure Sauna

Accessories Installation

Although there are small pre-drilled holes for the placement of these items, the towel rack, magazine holder, and cup holder can be placed wherever you prefer as long as you do not damage the wood. If installing in a different location, it would be a good idea to pre-drill the holes before you tighten the screws.

Bench Stand Panel

Place the bench stand panel by lining up its sides with the vertical guides on each side panel. **Note: Del Mar model may require that you remove one of the side heater covers (wood grills) in order for the bench stand to fit.** After you have positioned the bench stand panel, please plug in all of the heater electric cords into the back panel.



Bench Panel

Install the bench panel by sliding it over the horizontal guides on each side panel. Be careful not to scratch the side panels when doing so. Make sure to position the bench so that smooth and finished sides of the bench are facing up and forward.

Note: Del Mar model may require that you remove one of the side heater covers (wood grills) in order for the bench stand to fit. Optional: There are small pieces of wood included in your packaging to secure the bench from sliding up. Screw them into the back wall to prevent the benches from tipping forward.



Top Panel

Make sure front is where it should be. (Front is marked by the label/exterior lights should be in the front) Pull out the cables of control panel (**white connectors**), and the cables of heaters (**black plugs**) through the holes of the ceiling. Lower the top panel onto the assembled panels.

Note: Black Plugs should be pulled thru from the front, side, and rear panels. Make the connections.



Please note that you can adjust glass door. First, loosen the screws that attach to hinges. Second, adjust glass door. Third, re-tighten the screws.

Optional LCD/DVD Connections



Installing Top Dust Cover

Affix the top cover of ceiling by screws provided.



The oxygen ionizer should be installed in the upper left of the back panel with a wood screw, where there is a small wire that should be fed from the top panel.



B. Corner Style (Newport)

Your infrared Sauna will come packaged in 3 boxes. They will be labeled A, B, C. Please make sure that you open the boxes face up. Writing on box should be face up. Please be very careful when opening boxes, due to fragile parts and glass.

Floor panel

Place the floor panel flat on the floor. Please make sure that the front is closest to you. Heater should be near the front.



Right-back panel to floor panel

Connect right-back panel to bottom panel by inserting sliding brackets of right-back panel into the brackets of bottom panel and fasten them. Please have someone hold this panel while you proceed to the next step.



Left-back panel

As right-back panel is being held connect left back panel. Then affix them by semi tightening the screws provided.



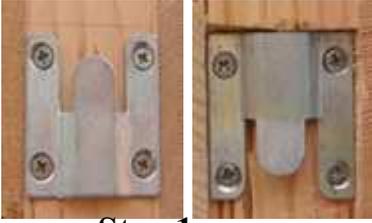
Front panel to floor panel

Connect front panel to floor panel by inserting the brackets of front panel into the brackets of bottom panel. Please have someone hold this panel while you proceed to the next step.



Side panel (left & right) 2 steps *DO NOT COMPLETE STEPS OUT OF ORDER

Brackets



Step 1

Attach the right-side panel to the front and back panel at the same time. To do this, please raise the right-side panel a bit higher than the front and back panels, then slide down the left-side panel so that the brackets connect with each other. Next follow the same procedure for the left-side panel.



Step 2

Please insert screws to tighten the panels together. Please note that sauna panels may have to be manually adjusted up or down in order for the screws to properly fit.



When all panels are in place tighten all screws to fully secure Sauna

Bench Stand Panel

Please find the longest bench stand panel and install first then the shorter one. Place down the bench heater panel by lining up its sides with the vertical guides on each side panel. Be careful not to scratch the side panels when positioning the heater panel.



Plug in heater cables



Top Bench Panels

Install left, then right, then center bench panels on the bench. Be careful not to scratch the adjacent panels when sliding in the bench. Push the benches all the way in until they touch the back panel and are securely in place. **Optional: There are small pieces of wood included in your packaging to secure the bench from sliding up. Screw them into the back wall to prevent the benches from tipping up from the rear.**



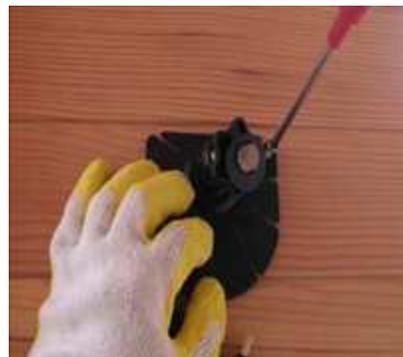
Top panel

Make sure front is where it should be. (Front is marked by the label/exterior lights should be in the front) Pull out the cables of control panel (**white connectors**), and the cables of heaters (**black plugs**) through the holes of the ceiling. Lower the top panel onto the assembled panels. If the corners of the cover do not completely come down please use long wood screws provided to screw down corners.

Note: Black Plugs should be pulled thru from the front, side, and rear panels. Make the connections.



Optional LCD/DVD Connections



The oxygen ionizer should be installed in the upper left of the back panel with a wood screw, where there is a small wire that should be fed from the top panel.



Please note that you can adjust glass door. First, loosen the screws that attach to hinges. Second, adjust glass door. Third, re-tighten the screws.

Accessories Installation

Although there are small pre-drilled holes for the placement of these items, the towel rack, magazine holder, and cup holder can be placed wherever you prefer as long as you do not damage the wood. If installing in a different location, it would be a good idea to pre-drill the holes before you tighten the screws

Installing Top Dust Cover

Affix the top cover of ceiling by screws provided.



Installation Complete

Plug in your sauna and make sure to read the “How to Use” instructions.

Enjoy your West Coast Sauna!